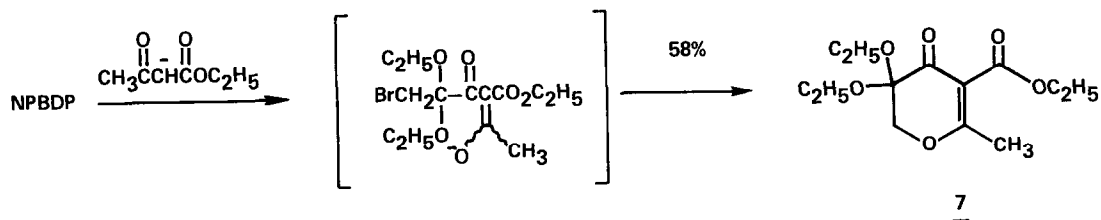
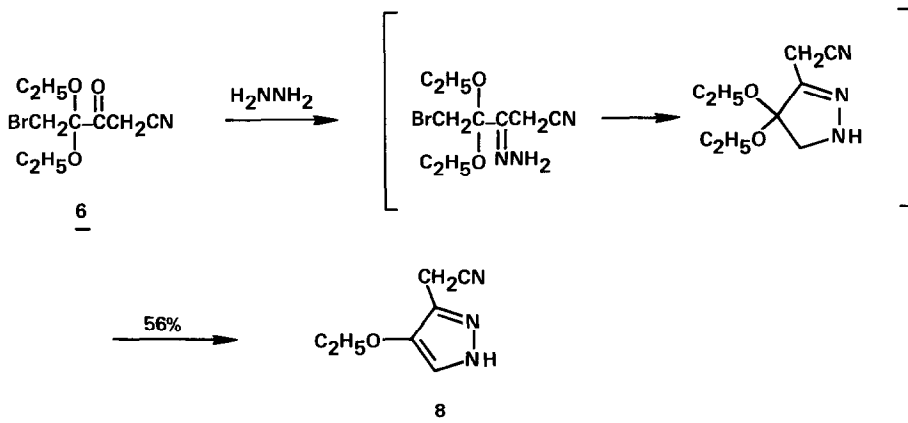


Although the α -bromoketal is inert to intermolecular reaction, intramolecular reactions can occur when bifunctional nucleophiles are employed. For example, treatment of NPBDP with the sodium salt of ethyl acetoacetate affords 58% of the highly functionalized 2,3-dihydro- γ -pyrone 7, a member of a family of compounds used in natural product synthesis.³



Another interesting cyclization occurs when 5-bromo-4,4-diethoxy-3-oxovaleronitrile (6) is treated with hydrazine. In this case, hydrazone formation is followed by intramolecular cyclization. Elimination of ethanol results in a 56% yield of pyrazole 8, the only product isolated in this reaction. This pyrazole substituent pattern would be difficult to obtain using classical syntheses.



Synthesis of NPBDP: A solution of 100 g (0.60 mol) of bromopyruvic acid, 240 mL of triethylorthoformate, and 4 mL of concentrated sulfuric acid was stirred at room temperature for 24 h. The mixture was diluted with 1.2 L of methylene chloride, and the organic solution was washed successively with water (2 x 100 mL) and saturated sodium chloride solution (1 x 100 mL). The organic solution was dried, filtered, and evaporated, leaving a white solid which was dried in vacuo for 4 h, thereby affording 144 g (99%) of 3-bromo-2,2-diethoxypropionic acid (2) as a white solid, mp 80-85°C. This material was generally used directly in the next step. However, pure 2 (mp 91-92°C) can be prepared by recrystallization from cyclohexane.

A mixture of 144 g (0.60 mol) of 2, 141 g (0.60 mol) of *p*-nitrophenyl trifluoroacetate,² and 450 mL of pyridine was stirred at room temperature under nitrogen for 24 h. The mixture was poured into 2.0 L of water, and this aqueous mixture was extracted with ether (4 x 500 mL). The combined extracts were washed with 5% NaOH solution (5 x 175 mL), then dried (Na₂SO₄), filtered, and evaporated, leaving an oil which solidified after brief scratching with a glass rod. Recrystallization from hexane afforded 169 g (77%) of NPBDP as a white crystalline solid, mp 75-76°C.⁶

Acknowledgment: The authors are grateful to Professor E. J. Corey, Professor D. S. Kemp, Dr. T. K. Schaaf, and Dr. J. F. Egger, for their helpful and enlightening suggestions.

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(Received in USA 21 January 1983)